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CUSTOMER:

DATE: December 13, 2013

JOB #

PO #

By request of _____ in Calgary, AB a blast inspection was requested December 10th, 2013 . The spools & vessel were blasted in the blast tent.



Spool delivery



Vessels before blast

The pre-blast surface condition was clean new steel. The spools & vessel were blasted to a SP6 blast spec. There were no defects identified at this time.



Spools & Vessel sandblasted

Blast profile was measured using Testex Press-O-Film tape. A profile reading of 3.0 mils was taken.



Sand Blasted spec of 3.0



Tested tape for blast spec

Blast Media used was 12-50 Special. Ambient conditions at the time of blasting were Air Temp -14.5 deg cel , Dew Point -17.4, Humidity 79.

Upon completion of the blast the spools & vessel were clean and acceptable for paint.

The spools & vessel received two coats of primer. They were primed using Devoe Bar Rust 236 primer, Batch # PE0504UH. Thinner used was T-10 at 5 %. Inspection of the primer by Adrian Reiter showed Actual DFT's Wet of 6.5 – 10 units. Adrian performed 30 readings. The actual Dry DFT's were 4.5 - 8. Adrian performed 30

readings. The spec for this primer was 5 - 9 DFT's wet and 4 - 6 DFT's dry.



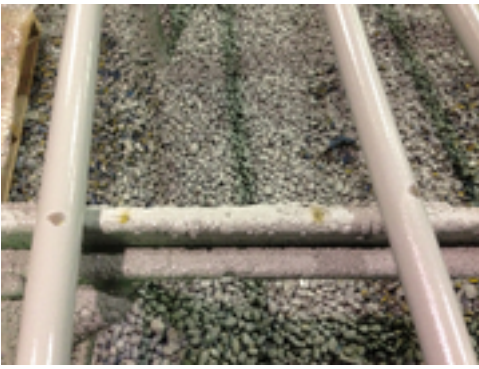
Spools & Vessel top coated

A topcoat was applied using Devoe Devthane 379 , Batch # PE9926UH. Thinner used was T-10 at 8%. Inspection of the topcoat by Adrian Reiter showed Actual DFT's Wet of 3-4 mils. Adrian performed 30 readings. The actual Dry DT's were 2 - 3. Adrian performed 30 readings. The spec for this topcoat was 3 – 4 DFT's wet and 2 - 3 DFT's dry.



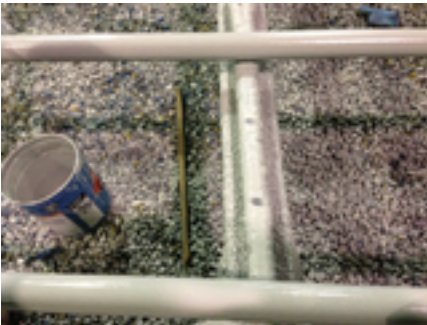
Final DFT's mil check

Interior bay conditions at the time of application of the above was Air Temperature 23.7 deg cel, Humidity 23, Dew Point 0.



Before Touch ups

Touch ups required were the bottom rack marks & wire contact points. Adrian Reiter inspected the spools & vessel after the touch ups and found the touchup points to be coated.



Touch ups completed

Reviewed By: Adrian Reiter

Final Sign Off: Travis Reiter